

Norvil Kits

Norvil has introduced a range of kits for road and race use for Alternator and Dynamo Norton Singles and pre-unit Triumphs. These kits use the excellent Commando clutch (included with the kit) with a modified centre to suit the particular main shaft. These kits, including the Atlas and G/N15 shown below can usually be obtained within 2 weeks. Please email us with your requirements.

Norton/Matchless, G/N15 & P11
Part no. **06-9533(G15)**

Norton Atlas
Part no. **06-9533DA**

Regular Norvil Commando Belt Drive Kits

Road Kit (30mm)
Part no. **06-9218**

Race Kit (40mm)
Part no. **06-9181**

We can also supply to special order Norvil Commando kits in various ratios to suit your requirements.

Chapter 9 Transmission Parts

Kick Start Lever Cotter

For BSA/Triumph models, supplied with nut & washer
Part no. **57-1222**

Oversized type
Part no. **57-1222O/S**

Kick Start Levers BSA

Note* 1971-72 A65 models use 650 Triumph lever

A7/10/50/65 & B44 1967 on
Part no. **57-2764**

Matchless

1952-56 models with B52 Transmissions
Part no. **G-43-2**

Norton

Atlas
Part no. **04-0434E**

Genuine Norton
Part no. **04-0434G**

Commando 1968-74
Part no. **06-1464E**

Genuine Norton
Part no. **06-1464G**

Commando MK3
Part no. **12-1018E**

Genuine MK3
Part no. **12-1018**

Triumph

T100 Long Type (later) Short type (early)
Part no. **57-3797** Part no. **57-1438**

These levers are interchangeable

650/750 (Unit Twins & Triples)
Part no. **57-3632**

Tiny spring in top of K/S for folding lever
Part no. **57-1167**



Kick Start Lever Parts Stainless Steel

T100 Clamp Bolt & Washer
Part no. **E132**

T140 Polished Pedal Bolt
Part no. **21-0541S/S**

Gear Change Levers

BSA
B25/44/50 A50/65
Part no. **57-1164**

Stainless Steel Pinch Bolt
Part no. **BE209**

Norton
Commando
Part no. **06-1499**

Triumph

For 250 Singles see B25 BSA

650/750 Twins (to 1974)
Part no. **57-3757**

750 Twins (1976 on)
Part no. **57-7010**

T150
Part no. **57-3751**

Stainless Steel Pinch Bolt & Washer
1969 on 650/750 Twins
Part no. **TG2**

Kick Start Springs

BSA/Triumph
Unit Singles
B50
Part no. **57-4338**

B25/44
Part no. **57-2687**



Kick Start Springs Continued

BSA

A50/65

Part no. **68-3053**

Norton, AJS & Matchless

1963-77

Part no. **04-0475**

1957-62

Part no. **04-0043**

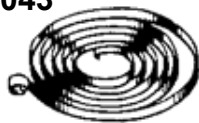
Triumph

All unit construction T100

Part no. **57-1441**

Twins & Triples

Part no. **57-0031**



Foot Change Spring

BSA

Unit Singles (Also includes TR25 Triumph)

Part no. **57-2691**

A50/65 1963-69

Part no. **68-3125**

A50/65 1970 on

Part no. **57-4009**

Repair Part for Quadrant

Weld to existing quadrant - for B25/44/50 & A50/65

Part no. **68-3294A**



Nylon Dipstick

BSA A50/65 1956 on

Part no. **68-0865**



Gear Indicator

For AJS & Matchless B52 Transmission 1952-56

Part no. **G-47-1**

Norton Transmission Parts

Atlas & Commando

Shafts 06-6169 & 06-6169E have two kick start return spring holes drilled in them, and will work with both types of springs.(04-0475 & 04-0043)

Foot Change Spring

Part no. **04-0479**

Selector Ratchet Spring

Part no. **04-0038**

Kick Start Pawl

Part no. **06-2015**

Kick Start Pawl Plunger

Part no. **04-0069**

Kick Start Pawl Spring

Part no. **04-0044**

Kick Start Pawl Pin

Part no. **04-0033**

Kick Start Shaft Geniune

Part no. **06-6169**

Kick Start Shaft Pattern

Part no. **06-6169E**

Screw - Sprocket Tab (Also fits Transmission Inspection Cover)

Part no. **00-0450**

Layshaft

Part no. **04-0025**

Gear Pointer

Part no. **04-0051**

Inspection Cover

Part no. **06-5517**

Inspection Cover with Norton Logo (90 degrees)

Part no. **06-5517L**

Inspection Cover with Norton Logo (45 degrees)

Part no. **06-5517/45**

Norton Transmission Parts – Stainless Steel Atlas

Pinch Bolt/Nut/Washer for Gear Lever

Part no. **FG12**

Primary Chain Adjuster supplied with Nuts

Part no. **FG48**

Atlas & Commando

Stainless Nuts for Inner Cover (2 are visible)

Part no. **FCG45**

Slot Screws for Outer Cover

Part no. **FCG36**

Polished Gear Pointer

Part no. **04-0051S/S**

Stainless Bolt for Pointer

Part no. **04-0137S/S**

Washer for Bolt

Part no. **00-0012S/S**

(Use bolt without washer for level plug)

Stainless Drain Plug

Part no. **04-0138S/S**

Commando

Lower Trans Stud/Nuts/Washer Set

Part no. **CG55**

Top Bolt (Not MK3)

Part no. **06-2653S/S**

Primary Chain Adjuster with Nuts

Part no. **CG49**

Nut for Top Stud
Part no. **06-2656S/S**

Top Transmission Spacer
Part no. **03-0023S/S**

Gear Lever Pinch Bolt/Nut/Washer
Part no. **CG47**

Triumph Transmission Parts Stainless Steel

Transmission Cover Nut & Washer
Part no. **TG6**

Dome Nut Chaincase & Transmission Cover
Part no. **21-0544S/S**

Triumph Transmission Parts

T100
Kick Start Pawl
Part no. **57-1431**

Triumph Transmission Parts (Cont.)

Gear Indicator Plate
Part no. **57-1417**

Rivits for Plate
Part no. **68-3125**

650/750 Twins 1969 on
Camplate Plunger Spring
Part no. **57-0405**

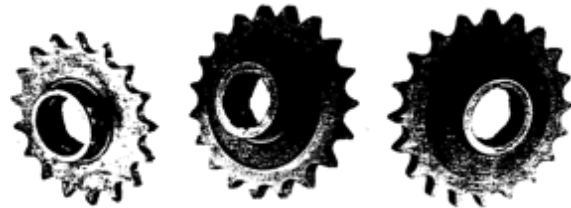
Rubber Cover for Lower End of Clutch Cable
Part no. **57-1646**

Gear Change Quad Plunger
Part no. **57-0406**

Camplate spring 1971-72 650 models only
Part no. **57-4288**

For 650 Twins and 750 Twins and Triples
Kick start Ratchet, sleeve, spring and tab kit
Part no. **26391**

Chapter 10: Sprockets Made in England



Counter Shaft (Gear Box) Sprockets

Other sizes available to special order

Make/Model	Engine Size	Teeth	Part No.
BSA			
A50/65 1962 on	500/600	19	68-3078
		20	68-3073
		21	68-3089
Norton			
Commando/Atlas etc	650/750/850	19	04-0480
		20	06-0931
		21	06-0721
		22	06-0759
Triumph			
Pre-Unit Models		19	SPR-PU19T
T90/T100 Unit Construction	350/500	18	57-1476
		19	57-1476/19
		20	57-1569
T120/TR6/T110/T150 (4 speed models)	650/750	17	57-1916
		18	57-1917
		19	57-1918
		20	57-1919
T120/T140/TR6/TR7(5 speed models)	650/750	20	57-4782