

Triumph TR25W

Cylinder Base - See BSA B25 above

Make/Model	Year	Part No.
TRW 52 on		
Cylinder Base		70-2373
Valve Chamber Cover		70-2446
T100		
Cylinder Base	1959-74	70-3798
Inlet Manifold-Head	1967-74	70-6772
Rotor Cover	1959-74	71-1457
Oil Junction Block	1963-74	71-3754
Carb/Manifold	1963-74	71-1416
Oil Pump	1963-74	71-1461
Contact Breaker Cover	1963-74	71-1462
Timing Cover	1963-74	2837
Trans Inner Cover	1963-74	2930
Trans Outer Cover	1963-74	2836
T150/T160		
Cylinder Base	1969 on	70-6496
Tach Drive Housing	1969 on	71-1439
Points Cover	1969 on	71-1441
Clutch Inspection	1969-74	71-1449
Timing Cover	1969-74	71-1350
Timing Aperture		71-1440
Oil Pump	1969 on	71-1442
Sump Cover	1969 on	71-1444
Carb/Manifold	1969 on	71-1446
Breather Cover	1969 on	71-1452
Push Rod Tube Base	1969 on	71-1190
Main Shaft HighGear Cover (5 speed)	1971 on	71-1451

T140/TR7		
Cylinder Base	1973 on	70-6309
Contact Breaker Cover	1973 on	71-1462
Oil Junction Block	1973 on	71-3754
Oil Pump	1973 on	71-3910
Timing Cover	1973 on	71-7263
Inlet Manifold (TR7)	1973 on	70-5660
Rotor Cover	1973 on	71-1457
Inlet Manifold (T140)	1973 on	71-3573
Trans Inner	1973 on	57-7012
Trans Outer	1973 on	71-1448
Sump (frame)	1973 on	83-2829
Electric Start Flange	1979 on	71-7328
T120/TR6		
Cylinder Base	1963-74	70-6309
Oil Junction Block	1963-74	71-3754
Carb/Manifold Head	1963-74	71-1416
Inlet Manifold (TR6)	1963-74	70-5660
Oil Pump	1963-74	71-1461
Timing Cover	1963-74	71-7263
Clutch Back Plate	1963-74	71-1419
Rotor Cover	1963-74	71-1457
Oil-in-frame Sump	1971-74	83-2829
Crankcase Breather	1970-74	71-1460
Trans Inner Cover	1963-74	57-7012
Trans Outer Cover	1963-74	71-1448

Carb Gaskets

Size	Part No
28mm	71-1446
30mm (1 1/8")	71-1416
32mm	71-2593

Carb Insulators

For AMAL monobloc and concentric instruments

Bore 30mm
Part no. **70-2968**

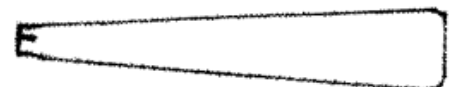


Chapter 6 Exhaust Pipes And Mufflers

Mufflers:

Generic Dunstall Decibel Type. Excellent quality copies by BRITURO. Made in England.

26" long, Inlet diameter 1 1/2", supplied with sleeve for fitting to 1 3/8" pipe if required.
Part no. **DUNS1**



Stock Mufflers

The mufflers listed in this catalogue are the ones we regularly stock. We are able to get mufflers for almost all British bikes to special order. Some of the more obscure items we get from Armours in the UK. Most of our purchases from Armours are "one off's", often for older bikes, which in some cases the customers haven't realized have been altered from their original specifications.

Our largest suppliers of pipes and mufflers are the British companies, T. J. WASSELL Engineering who are probably the largest UK wholesale manufacturers, and BRITURO who purchased the Campbells business when it closed. Both of these companies supply good quality products, comparable with original equipment. Oriental products are also carried, designated by "E" after the part number. A lot of the Oriental copies up to a few years ago were of very sub-standard quality however those we have received recently are much improved, economically priced and also very acceptable in use.

AJS & MATCHLESS Please ask about mufflers not listed -most are available

BMW

Reproduction Chrome Mufflers from BRITURO

For /5 models.

LH Part no. **BES607L**

RH Part no. **BES607R**

For /6 & /7 models

LH Part no. **BES160L**

RH Part no. **BES160R**

BSA/Triumph Triples

Note - Confusion surrounds the sizes of pipes for BSA/ Triumph triples. All the pipes are 1 1/8" in diameter swaged, or enlarged at the ends for the mufflers:

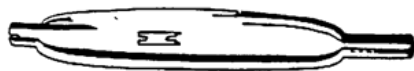
69-70 models: swaged to 1 1/4"

71-72 models: swaged to 1 1/2"

73-74 models: swaged to 1 3/8"

Make/Model	Year	Part No.
BSA		
A10	1960-63	42-2652
A65F	1969-72	42-2652
B44R	1967-68	40-2841
B44VS	1966-68	70-9143
B44VS	1969-70	70-9654
A50/65	1963-70	68-2732
A50/65	1963-70	68-2732E
A65	1971-72	71-2382

BSA



* A75 See Triumph T150

Megaton Daytona Mufflers

Excellent quality made in England. Chromed with detachable aluminum end caps and universal mounting bracket.

1 1/2" ID with sleeve for 1 3/8" to 1 3/8" pipe if required.

Part no. **DAYTONA**

1 3/4" ID with sleeve for 1 5/8"

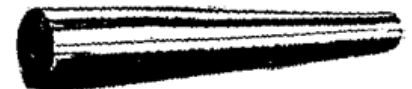
Part no. **DAYTONAS**



Sports Mufflers

20" long, an economy sports muffler with universal sleeves to fit 1 3/8" to 1 3/4"

Part no. **45-011**



Chopper Pot Mufflers

Oriental 1 1/2" ID

Upswept Type—Left Hand
Part no. **SPE014E**

Upswept Type—Right Hand
Part no. **SPE015E**



Matchless

G80S/18S 1951-54

Part no. **01-4576**

G3S & G80S 1963-66

Part no. **02-9731**G15/45, G12, G15CSR,
G15MK2 1963-67

L/H

Part no. **02-9727**

R/H

Part no. **02-9728**

G15CS 1966-69

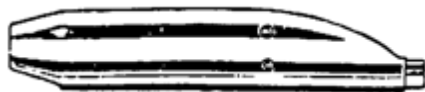
See Norton Atlas

G15CSR 1968

See Norton Atlas

Norton

Superb Quality



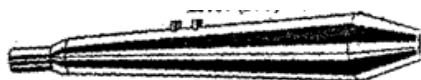
ES2MK2 1965-66

Part no. **02-9731**

Atlas/Commando 1964-68

Part no. **23768(L/H)**

Atlas/Commando 1964-69

Part no. **23767(R/H)**

Commando 1970-74

Part no. **06-1978**

Commando 1970-74

Part no. **06-1978E**

Commando Seamless

Part no. **06-1978S**

Commando 1974-75

Part no. **06-4170**

Commando "S" 1969-71

Part no. **06-1312**

"S" Type Heat Shield Set of 4

Part no. **06-1314/5**

Interstate

Part no. **06-3130**

P11

Part no. **03-3151****P11A/Ranger**

L/H

R/H

Part no. **03-4027** Part no. **03-4028****Triumph**

TRW

Part no. **70-3450**

T100 1963-72

L/H

Part no. **70-4157**

R/H

Part no. **70-4158**

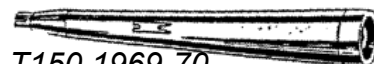
T120/TR6 1963-70

Part no. **70-5866**

T120/TR6 1963-70

Part no. **70-5866E**

T120/TR6 1971-73

Part no. **71-2382**

T150 1969-70

L/H

Part no. **70-9036**

R/H

Part no. **70-9037**

T150 1971-72

Part no. **71-2382**T150 1973-74 & T140/TR7 1973
onPart no. **71-3999 UK Made**T150 1973-74 & T140/TR7 1973
on Ecomony Taiwanese (Nice)Part no. **71-3999E****Muffler Mounts****BSA**

A50/65 1962-70 Muffler

Mounting Brackets

Part no. **68-2780/81****Special Purchase**1963-70 BURGESS style 650
mufflers with extended inlets
to fit oil-in-frame bikes (less
restrictive than original
mufflers)

1971-72 Type (1 1/2" Inlet)

Part no. **W809A**

1973 On type (1 3/8" inlet)

Part no. **W809**

Special Bracket

Part no. **ZZZ00L & ZZZ00R****Muffler Mounts****Matchless**

Front Muffler Stay

For G15MK2 & CSR models

Part no. **03-2246****Norton****P11A**

Front Muffler Stay

Part no. **03-4084**

Rear Muffler Stay

Part no. **03-4041****Commando**Metalastic Mounts (also fit head
steady)Part no. **06-0622E**

Genuine

Part no. **06-0622G****"S" Type Chrome Mounting
Bracket**Part no. **06-1304****"S" Type Muffler stay part**Part no. **06-1307****Special 12 Piece Muffler
Mount Kit**Special 12 piece Muffler Mount
Kit for 1971-74 Commando's
(all models with pea-shooter
exhaust system). Kit includes
all plates and mounting
rubbers. We also carry all the
individual components.

Complete Kit

Part no. **06-1720/22****Set of 6 Plates Polished
Stainless Steel**Part no. **06-1720/1/2S/S****Atlas, G/N15CS 1966-68
& G15CSR 1968 Muffler
Brackets**

L/H

Part no. **22804**

R/H

Part no. **22805**

P11A & Ranger Muffler Stainless Steel Mounting Kit

Includes bolts, spacers, nuts and washers
(Stays not included)

Front

Part no. **00-0368AS/S**



Rear

Part no. **00-0363AS/S**

Triumph

T120/TR6 to 1970 Muffler Bracket
Part no. **70-4951**



Tie Strap between muffler clamps 1968-70 models
Part no. **70-5676**

Exhaust Pipes

Note - Norton pipes rarely fit exactly because the angle of the threading into the head varies from one machine to another. The pipes often have to be bent carefully to suit the particular machine.

Make/Model	Year	Part No.
BSA		
B44VS	1967-68	82-8449
B44VS	1969-70	70-9677
A50/65	1963-68	68-2789/91
A65 Hornet	1965-67	68-2796/7
A50/65	1969-70	70-9127/30
A50/65	1971 on	71-2043/5
A75	1969-70	98-0490
A75	1971-72	98-0455

A75 sets includes pipes & manifold - for manifold alone order

Part no. **70-7990**

AJS & Matchless

For G15CS 63-65 see Norton Atlas Scrambler

For G15CS 66-69, G15P/MK2 64-68 & G15CSR 1968 only, see Norton N15CS

Matchless P11 models use same pipes as Norton P11 models.

G15CSR 1965-67

Part no. **03-1583/5**

G80/18S 1951-56

Part no. **01-4576**

G80/18 1957 on

Part no. **HDM7**

G3/16 1957 on

Part no. **HDM4**

G80CS1964 on (High Pipe)

Part no. **03-0471**

Make/Model	Year	Part No.
Norton		
Domi (500/600)	1956-65	98-558
Atlas (1 5/8")	1963-65	24020/1
Atlas (1 3/8" swaged to 1 5/8")	1966-68	06-7863/4
G15CS"N" (Atlas Scrambler Open Pipes)	1963-65	03-0264/8
N15CS (For use with muffers will fit Atlas Scrambler)	1966-69	03-0262/6
P11 (High pipe will fit P11A & Ranger)	1967	03-3116/8
P11A/Ranger	1968	03-4025/6
Commando (level)	1968-69	06-0620/1
Commando "S"	1969-71	06-1320/3
Commando (Upswept for pea shooters will fit all Commando models)	1970-74	06-3375/6
Commando (850 - pre MK3 Roadster models)	1973-74	06-3997/8
Commando (Interstate unbalanced)		N67
Commando (MK3)		06-5256/7
Special Commando Swept Backs (1 1/2" OD)		N71
Triumph		
TRW		70-2947/9
T100	1965-68	70-7639/40
T100	1969-72	70-9662/3
T110/120	1960-63	T48
T120/TR6	1964	70-4716/8
T120/TR6	1965-68	70-5957/8
T120/TR6	1965-68	70-5957/8E
T120/TR6 (Balanced)	1968-72	70-9363/4
T120/TR6 (Push in Type)	1972 on	71-2636/7

Triumph		
T140/TR7	1973 on	71-3755/8
T140/TR7 (Special non-balanced type)	1973 on	T96
T150	1969-70	98-0569
T150	1971-72	98-0494
T150	1973-74	98-0495
T150 sets above include pipes and manifold)	Manifold 1969-74	70-7597
T160 (Sets include 4 pipes and collector box)		T87

Exhaust Balance Pipes

BSA/Triumph
Part no. **70-9888**

Norton includes couplings
Part no. **06-3991/4**

Exhaust Pipe Clips (Generic)

Supplied with nuts and bolts.

1 1/4" 1 3/4"
Part no. **93090** Part no. **93094**

1 3/8" 1 7/8"
Part no. **93091** Part no. **93095**

1 1/2" 2"
Part no. **93092** Part no. **93096**

1 5/8"
Part no. **93093**



Exhaust Pipe to Muffler Sleeve

To sleeve 1 3/8" to 1 1/2"
Part no. **S3/1**

To sleeve 1 1/2" to 1 5/8"
Part no. **S5/1**

Triumph Muffler and Balance Pipe Clips

Reproductions of original items, supplied complete with nut, bolt and special washers.



1 3/8" 1 5/8"
Part no. **70-7512A** Part no. **70-2271A**

1 1/2" 1 3/4"
Part no. **70-5874A** Part no. **93101**

Norton Exhaust Pipe Clip

P11A, Ranger
Part no. **03-4044**

Exhaust Pipe Clamps and Related Parts

BSA

A10/65 Exhaust Clamp
Part no. **42-2848**



A50/65 Tie Bar to 1968
Part no. **68-2794**

Norton

All Twins Exhaust Pipe/Head Gasket
Part no. **06-3995**

Pipe Retaining Nuts 750 Atlas & Commando
Part no. **06-2464**

Genuine unplated bronze type - stay tight for 750
Part no. **01-0399**

850 Commando Pipe Retaining Nuts Genuine
Part no. **06-3988**

Tab Washer
Part no. **06-2412**



Collets Pre MK3 4 Required
Part no. **06-3990**

Triumph

T100 Exhaust Pipe Clamp
Part no. **70-4947**

T100 Clamps for Later Push-in-pipe
Part no. **71-2466**

T100/T150/A75 BSA Exhaust stub
Part no. **70-9510**

Oversized stub for use with worn threads
Part no. **70-9510/OS**

Exhaust Pipe Clamps and Related Parts Continued

Triumph

T100S&Daytona1968-74

Exhaust & Motor Brackets Left Hand
Part no. **70-7641**

Exhaust & Motor Brackets Right Hand
Part no. **70-7642**

T120/TR6

Exhaust Clamp
Part no. **71-0216**



Stainless Steel Clamp
Part no. **71-0216S/S**



Exhaust Motor Bracket
Part no. **70-6857**

Exhaust Stub
Part no. **70-9516**

Oversized stub for use with worn threads
Part no. **70-9516O/S**

T140/TR7

Exhaust Clamp (Also fits late 650 models with push-in-pipes)
Part no. **71-2465**



Exhaust Motor Bracket
Part no. **70-6857**

Adaptors to enable clamp on pipes to be fitted to 1972 onwards 650 & 750 Triumph twins heads designed for push in pipes.
Part no. **745-01**



T150

Exhaust Clamp
Part no. **70-6743**

Pipe to Head Clamp Bolts and washers, for the following models:

T100/T120/TR6/T140/TR7/T150

Bolt with CEI (26tpi) to 1968
Part no. **70-0409**

Bolt with UNF (24tpi) 1969 on
Part no. **70-6744**

Special Conical Washer
Part no. **70-8860**

Chapter 7 Oil Seals, O Rings, Tab Washers and Bearings

Fork Seals

AJS & Matchless

Models with 1 1/8" Stanchions up to 1954
(also fit in "Jampot" rear suspension units)
Part no. **01-7569**

All models with 1 1/4" Stanchions
Part no. **02-2699**

BSA

A7/10 - early
Part no. **29-5313**

A10 late/A50/65/B25/44 to 1968 with BSA Forks
Part no. **65-5451**

All BSA models 1968-70 with Triumph Forks
Part no. **97-1500**

All models 1971 on
Part no. **97-4001**

Original Nos—Not Repros
Part no. **97-4001G**

Norton

(For P11 use AJS/Matchless 1 1/4" Seals)

All models 1953 on except P11
Part no. **06-5483**

(You must use gasket 06-7520 between oil seal and top bush.)

Triumph

1963 Models
Part no. **97-1461**

1964-70 Models & T100 to 1973
Part no. **97-1500**

1971-78 Models except T100
Part no. **97-4001**

Original NOS
Part no. **97-4001G**